

## Reverse crease

**Application:** Used on any style of carton or substrate, where there is a need to create a fold from both sides.

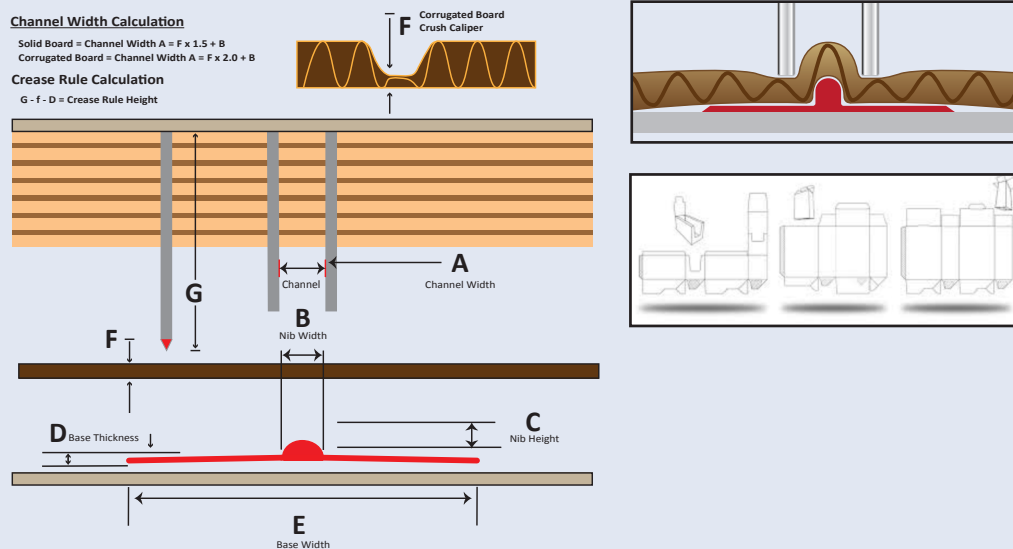
**Example of application:** Crash lock base to improve the strength of the base by using a crease rather than a cut, crease or perforation.

### Channel Width Calculation

Solid Board = Channel Width  $A = F \times 1.5 + B$   
 Corrugated Board = Channel Width  $A = F \times 2.0 + B$

### Crease Rule Calculation

$G - F - D =$  Crease Rule Height



## Anvil crease

**Application:** Primarily used for corrugated and litho-lam substrates where the crease needs to fold in both directions. Also compressing the substrate equally from both faces (sides of the board).

**Example of application:** Any crease that is folded both ways. Helps reduce cracking on thinner liners. Helps to prevent printed surfaces being damaged.

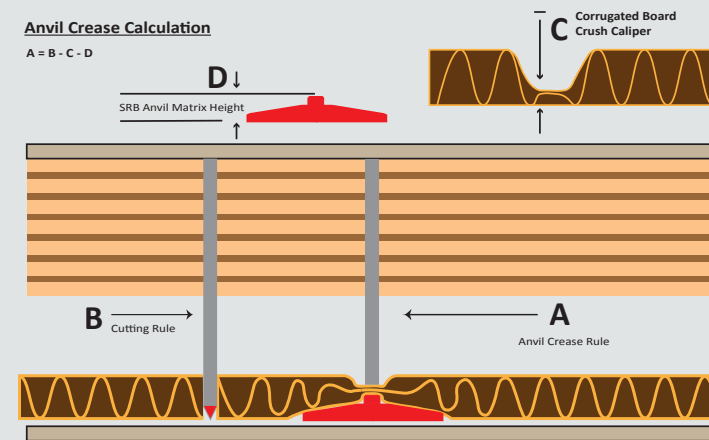
### Anvil Crease Product Code

SRBTOP 3p/t 1.5mm

SRBTOP 3p/t 1.8mm

### Anvil Crease Calculation

$A = B - C - D$



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